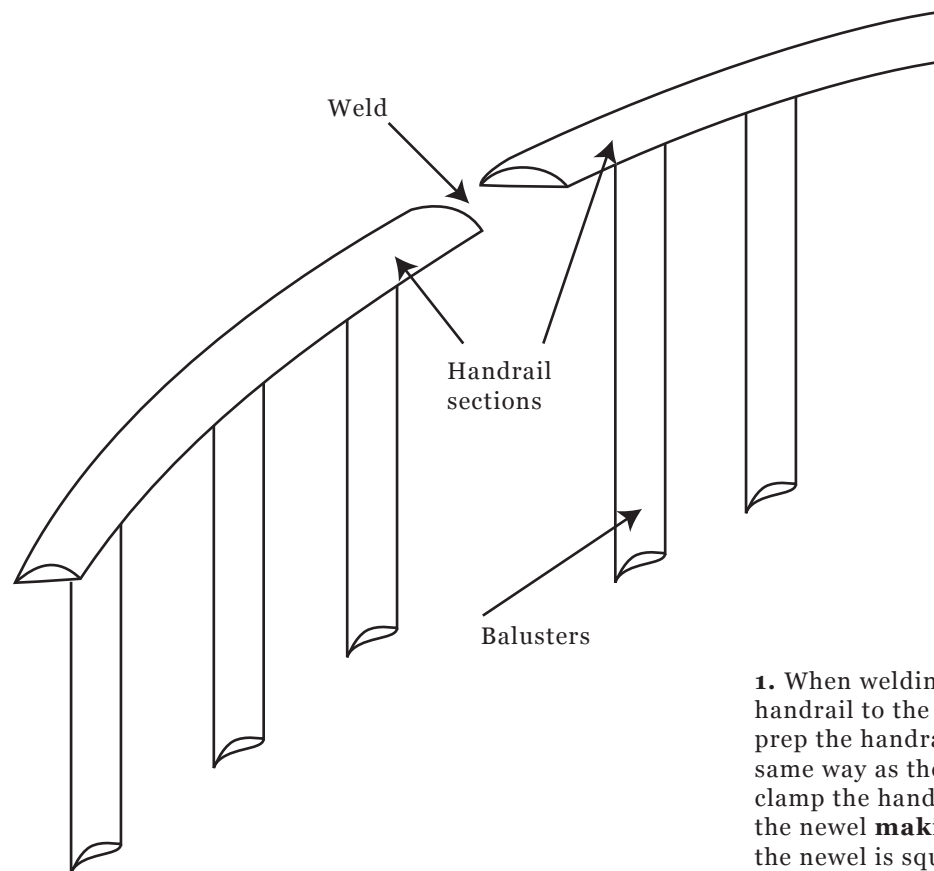




COTTAGE CRAFT SPIRALS

WELDING THE HANDRAIL & NEWEL POST



1. Prep the ends of each section of handrail so a weld can be run.
2. Pull the handrails together and firmly clamp in position.
3. Once in position, weld together.
4. Clean the welds up so the join is no longer visible

1. When welding the handrail to the newel, prep the handrail in the same way as the join clamp the handrail to the newel **making sure** the newel is square and weld.

